

# 316 STAINLESS STEEL MAINTENANCE REQUIREMENTS

316 Stainless Steel luminaires are not immune to corrosion and are not maintenance-free. Even the highest marine grades of Stainless Steel used on Halcyon exterior fittings requires frequent cleaning to avoid oxidation and other corrosive issues from airborne particles.

## AFTER INSTALLATION

316 Stainless Steel requires periodic maintenance. Clean or wipe the 316 stainless steel carefully with a soft brush/cloth/rag and warm soapy water every 3-6 months.

Please note: Recessed luminaires and spots installed under eaves/soffits will not get exposure to rain and are therefore more likely to show earlier signs of corrosion in coastal environments if they are not cleaned periodically. For correcting tea staining and surface rust from lack of maintenance we recommend using a marine grade stainless steel polish. While cleaning always follow the polish or brushing lines. Cleaning is recommend as soon as a slight residue or grime becomes visible on the fitting.

